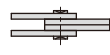
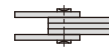


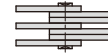
链板组合
Plate lacing



2x2



2x3



3x4



4x4

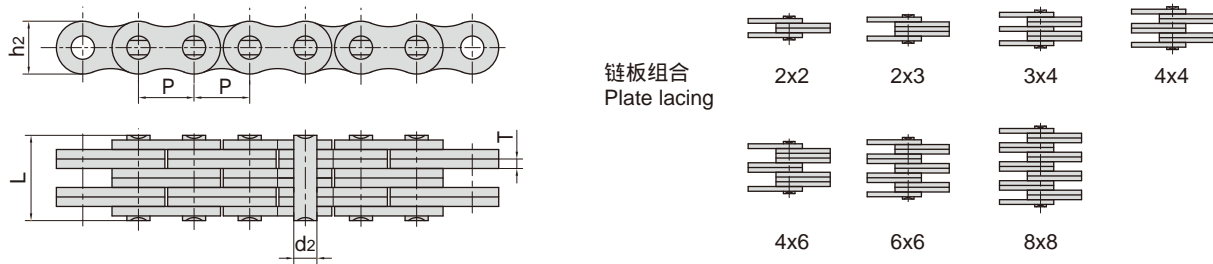


4x6



6x6

Leaf chains

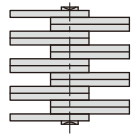
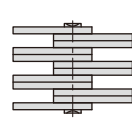
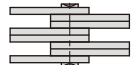
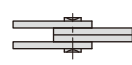
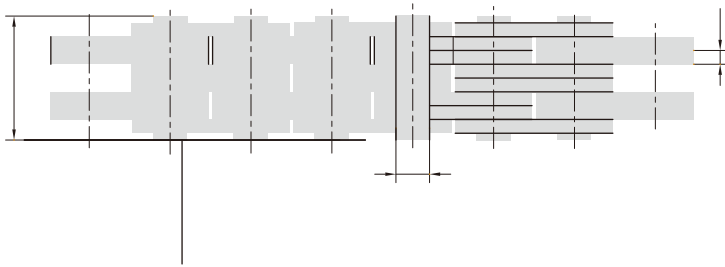
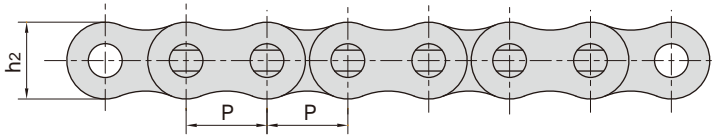


ISO 链号 ISO Chain No.	ANSI 链号 ANSI Chain No.	节距	链板组合 Plate lacing	链板高度	链板厚度 Plate thickness	销轴直径	销轴长度	抗拉强度	平均抗拉强度	每米长重
		Pitch		Plate depth		Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
		P mm	h2 max mm	T max mm	d2 max mm	L max mm	Q min kN/lbf	Q0 kN	q kg/m	
LH2022	BL1022	31.75	2 × 2	30.18	4.80	11.11	25.37	115.6/26272	165.8	3.57
LH2023	BL1023		2 × 3				30.33	115.6/26272	165.8	4.45
LH2034	BL1034		3 × 4				40.23	182.4/41454	248.7	6.19
LH2044	BL1044		4 × 4				45.19	231.3/52568	303.6	7.04
LH2046	BL1046		4 × 6				55.09	231.3/52568	303.6	8.77
LH2066	BL1066		6 × 6				65.00	347.0/78863	433.7	10.50
LH2088	BL1088		8 × 8				84.81	462.6/105136	604.1	14.00
LH2422	BL1222	38.10	2 × 2	36.20	5.60	12.71	29.62	151.2/34363	192.0	4.96
LH2423	BL1223		2 × 3				35.43	151.2/34363	192.0	6.16
LH2434	BL1234		3 × 4				47.07	244.6/55591	315.9	8.55
LH2444	BL1244		4 × 4				52.88	302.5/68750	381.1	9.76
LH2446	BL1246		4 × 6				64.52	302.5/68750	381.1	12.16
LH2466	BL1266		6 × 6				76.15	453.7/103113	543.6	14.61
LH2488	BL1288		8 × 8				99.42	605.0/137500	726.0	19.36
LH2822	BL1422	44.45	2 × 2	42.24	6.40	14.29	33.55	191.3/43477	225.7	6.89
LH2823	BL1423		2 × 3				40.16	191.3/43477	225.7	8.55
LH2834	BL1434		3 × 4				53.37	315.8/71772	448.3	11.61
LH2844	BL1444		4 × 4				59.97	382.6/86954	451.2	13.24
LH2846	BL1446		4 × 6				73.18	382.6/86954	451.2	16.51
LH2866	BL1466		6 × 6				86.39	578.3/131431	682.4	19.79
LH2888	BL1488		8 × 8				112.80	765.1/173886	902.8	26.35
LH3222	BL1622	50.80	2 × 2	48.26	*7.20	17.46	39.01	289.1/65704	341.1	8.78
LH3223	BL1623		2 × 3				46.58	289.1/65704	341.1	10.90
LH3234	BL1634		3 × 4				61.72	440.4/100091	519.6	15.15
LH3244	BL1644		4 × 4				69.29	573.8/131431	680.4	17.27
LH3246	BL1646		4 × 6				84.43	578.3/131431	680.4	21.53
LH3266	BL1666		6 × 6				99.57	857.4/194863	1000.7	25.88
LH3288	BL1688		8 × 8				129.84	1156.5/262841	1364.6	34.29
LH4022	BL2022	63.50	2 × 2	60.33	9.91	23.81	51.74	433.7/98568	511.7	15.95
LH4023	BL2023		2 × 3				61.70	433.7/98568	511.7	19.78
LH4034	BL2034		3 × 4				81.61	649.4/147590	766.2	27.46
LH4044	BL2044		4 × 4				91.57	867.4/197163	1023.5	31.34
LH4046	BL2046		4 × 6				111.48	867.4/197163	1023.5	39.01
LH4066	BL2066		6 × 6				131.39	1301.1/295704	1535.2	46.63
LH4088	BL2088		8 × 8				171.22	1734.8/394272	2046.5	62.00

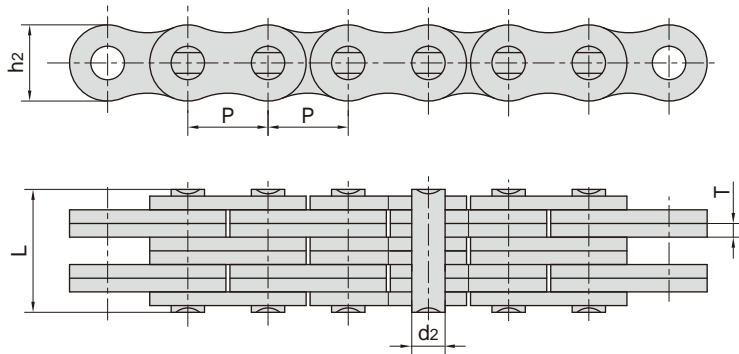
* : 有两种链板厚度，除上述表中标注的7.20mm之外，另一种厚度为7.52mm。客户可根据自己的需求，自行选择。

*: We have two kinds of chain plate thickness. Besides the 7.20mm in above table, the other thickness is 7.52 mm. Customers can choose according to needs.

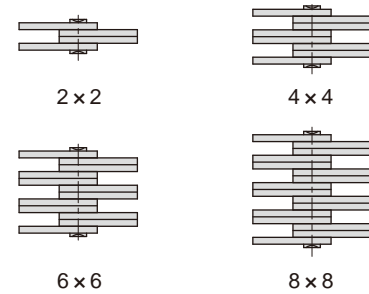
链板组合
Plate lacing



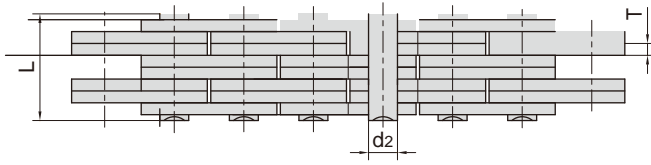
Leaf chains



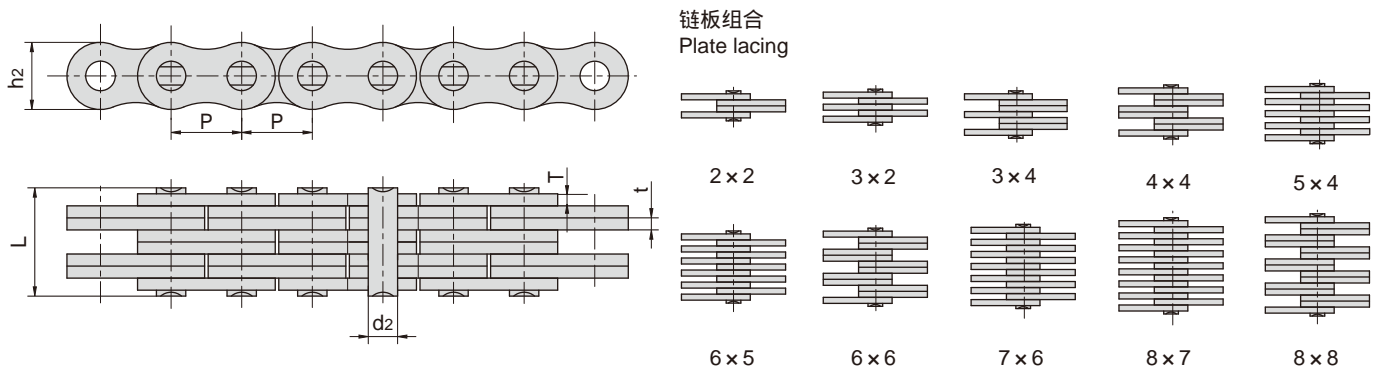
链板组合
Plate lacing



DIN/SIO 链号 DIN/ISO Chain No.	节距 Pitch	链板组合 Plate lacing	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米重量 Weight per meter
	P		h2 max	T max	d2 max	L max	Q min	Q0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LL1622	25.40	2 × 2	21.00	3.10	8.28	17.2	58.0/13182	76.3	1.52
LL1644		4 × 4				29.6	116.0/26363	152.6	2.90
LL1666		6 × 6				42.4	174.0/39545	228.9	4.30
LL1688		8 × 8				54.9	232.0/52726	305.2	5.71
LL2022	31.75	2 × 2	26.40	3.70	10.19	20.1	95.0/21591	109.2	2.33
LL2044		4 × 4				33.8	190.0/43182	218.5	4.40
LL2066		6 × 6				50.1	285.0/64773	324.6	6.79
LL2088		8 × 8				64.0	380.0/86363	435.1	8.90
LL2422	38.10	2 × 2	33.40	5.00	14.63	28.4	170.0/38363	195.5	4.47
LL2444		4 × 4				46.3	340.0/77273	380.8	8.22
LL2466		6 × 6				66.4	510.0/115909	571.2	12.22
LL2488		8 × 8				86.6	680.0/154545	775.2	16.30
LL2822	44.45	2 × 2	37.08	6.00	15.90	32.2	200.0/45455	245.0	5.40
LL2844		4 × 4				56.4	400.0/90909	490.0	10.53
LL2866		6 × 6				80.8	600.0/136363	735.0	15.68
LL2888		8 × 8				105.2	800.0/181818	980.0	20.83
LL3222	50.80	2 × 2	42.00	6.40	17.81	34.8	260.0/59091	291.2	6.39
LL3244		4 × 4				60.6	520.0/118182	582.4	12.46
LL3266		6 × 6				86.4	780.0/177272	873.6	18.52
LL3288		8 × 8				112.2	1040.0/233970	1176.0	24.65
LL4022	63.50	2 × 2	52.76	8.00	22.89	42.2	360.0/81818	403.2	10.36
LL4044		4 × 4				74.4	780.0/177273	873.6	20.22
LL4066		6 × 6				106.5	1080.0/245454	1209.6	30.07
LL4088		8 × 8				140.0	1440.0/323959	1747.2	39.98
LL4822	76.20	2 × 2	63.88	10.00	29.24	54.6	560.0/127272	627.2	15.94
LL4844		4 × 4				92.6	1120.0/254545	1554.4	31.38
LL4866		6 × 6				133.4	1680.0/377953	1880.0	46.94
LL4888		8 × 8				174.2	2240.0/509091	2508.8	62.36

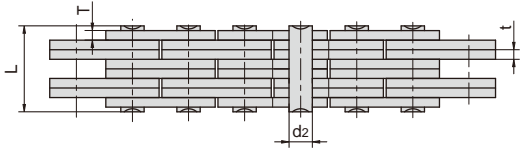


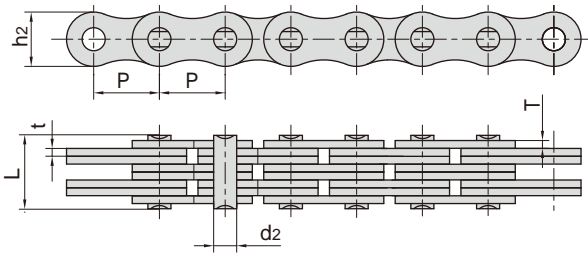
Leaf chains



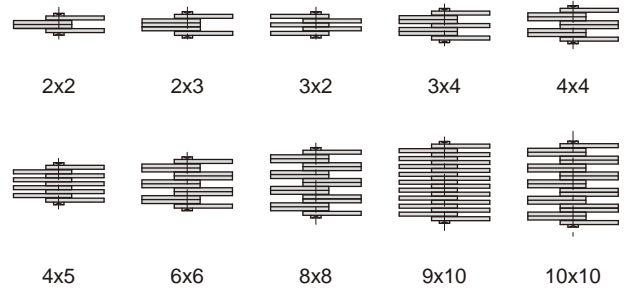
东华链号 Donghua Chain No.	节距 Pitch	链板组合 Plate lacing	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P		h ₂ max	t/T max	d ₂ max	L max	Q min	Q ₀	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
FL644	5.940	4 × 4	4.7	0.60	1.85	6.2	6.50/1477	7.8	0.13
FL666		6 × 6				9.3	9.75/2216	11.8	0.20
FL688		8 × 8				12.0	13.00/2955	15.6	0.25
FL523	8.000	3 × 2	6.3	1.00	2.31	6.7	7.00/1575	7.4	0.18
*FL523F1	8.000	3 × 2	6.3	1.30/1.00	2.31	6.3	7.00/1575	7.4	0.25
*FL523F3	8.000	3 × 2	7.6	1.30/1.04	3.10	8.0	7.00/1575	8.0	0.33
*FL523F4	8.000	3 × 2	7.6	1.30/1.04	2.31	7.6	7.00/1576	8.0	0.32
FL844	8.000	4 × 4	6.9	0.73	2.31	7.9	10.00/2273	12.1	0.25
*FL823F1	8.000	3 × 2	7.6	1.30/1.04	3.15	7.8	11.00/2472	11.8	0.32
FL922	9.525	2 × 2	8.7	1.04	3.28	6.2	10.00/2273	12.1	0.22
FL944		4 × 4				10.4	21.00/4724	24.7	0.43
FL945		4 × 5				11.5	21.00/4724	23.0	0.50
FL956		6 × 5				14.0	25.50/5732	28.0	0.60
FL966		6 × 6				14.9	31.00/7045	36.8	0.65
FL988		8 × 8				19.0	42.00/9450	46.2	0.87
FL966F3		9.525				6 × 6	8.7	1.15	3.28
FL922F4	9.525	2 × 2	8.5	1.60	3.90	8.6	12.50/2810	13.8	0.37
LF10	10.000	3 × 3	7.5	1.20	3.20	10.6	14.00/3150	15.5	0.39
LF1234	12.000	4 × 3	10.0	2.03	3.96	17.6	15.45/3476	17.0	0.85
LF1246	12.000	6 × 4	10.8	1.60	5.08	18.7	30.00/6748	33.0	1.05
F1266F1	12.700	6 × 6	9.0	1.60	3.70	21.6	45.00/10123	50.0	0.92
F122	12.700	2 × 2	8.2	1.00	3.58	7.0	11.43/2598	13.6	0.19
F1223	12.700	3 × 2	10.2	2.03	4.45	12.8	20.00/4545	23.8	0.61
FL1244	12.700	4 × 4	10.2	1.70	4.45	16.7	44.00/10000	52.3	0.83
F1023	15.875	3 × 2	14.3	2.42	4.75	15.9	25.00/5625	27.5	1.11
FLC534	15.875	3 × 4	12.7	1.85	5.08	15.3	40.40/9181	44.4	0.99
FLC545		5 × 4				19.2	54.30/12340	59.7	1.27
FLC556		6 × 5				22.7	67.60/15363	74.3	1.54
FLC567		7 × 6				26.8	80.80/18176	89.0	1.82

注：带*表示链板为直边形；带 表示链板组合特殊
 Note: * means straight link plate; means special link plate combination

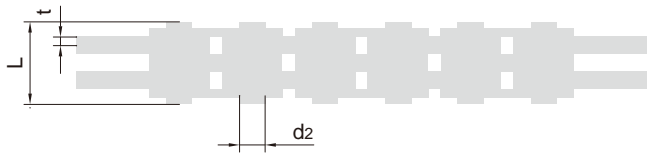


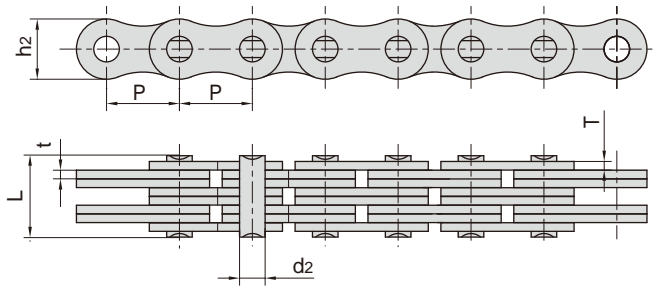


链板组合
Plate lacing

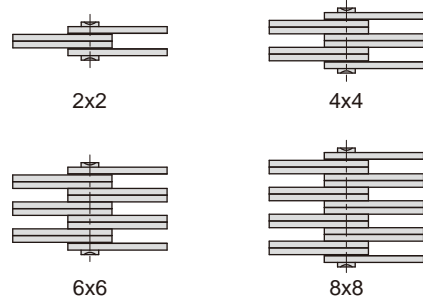


东华链号 Donghua Chain No.	节距 Pitch	链板组合 Plate lacing	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	平均抗拉强度 Average tensile strength		每米长重 Weight per meter
	P		h ₂ max	t/T max	d ₂ max	L max	Q min	Q ₀	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
AL0522	8.000	2 × 2	7.10	0.80	2.31	5.00			0.15
AL0544		4 × 4				8.20			0.28
AL0566		6 × 6				11.60			0.42
AL322F1	9.525	2 × 2	7.00	1.30	3.58	7.50			0.22
AL344F1		4 × 4				12.80			0.42
AL366F1		6 × 6				18.20			0.62
AL388F1		8 × 8				23.60			0.82
AL866F1	25.400	6 × 6	20.50	3.00	7.92	40.30			4.40
AL822F3	25.400	2 × 2	20.80	3.25	7.92	15.90			1.61
AL10910F1	31.750	10 × 9 6 × 6	27.00		7.d 誕	.6B U	#CU 7.1	0	
AL1266F1	38.100	6 × 6	30.00	4.80	13.30	64.30			9.68

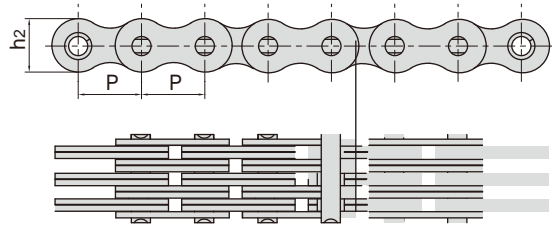




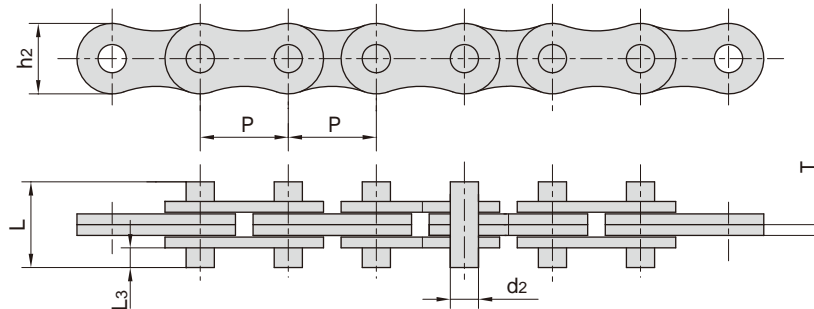
链板组合
Plate lacing



东华链号 Donghua Chain No.	节距 Pitch	链板组合 Plate lacing	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P		h ₂ max	t/T max	d ₂ max	L max		
	mm		mm	mm	mm	mm		
LL0622F7		2 x 2				7.40	10.5/2360	
LL0644F7		4 x 4				12.80	21.0/4720	
LL0844F6		4 x 4				14.60	37.6/8452	
LL0888F1		8 x 8				27.40	77.0/17310	
LL0844F7	12.700	4 x 4	11.20	1.60	4.45	15.60	36.4/8180	
LL0822F13		2 x 2				9.40	22.0/4940	
LL0844F13		4 x 4				16.50	40.0/8990	
LL101212F4	15.8750	8 x 8	20.00	3.00	8.28	15.60	58.0/13047	
LL1622F6	25.400	2 x 2	20.00	3.00	8.28	15.60	58.0/13047	
LL2066F6	31.750		30.20	4.00	13.74	56.10	310.0/69690	
LL3244F2	50.800	4 x 4	43.10	6.00	17.76	54.00	520.0/116978	
LL3244F8	50.800	4 x 4	42.00	6.00	17.81	57.00	520.0/116900	
LL3288F8		8 x 8				105.50	1040.0/233800	
LL4088F2	63.500	8 x 8	52.70	8.20	22.89	140.00	1440.0/323725	
LL4888H	76.200	8 x 8	70.00	12.00	36.50	204.00	2630.0/591638	



Leaf chains

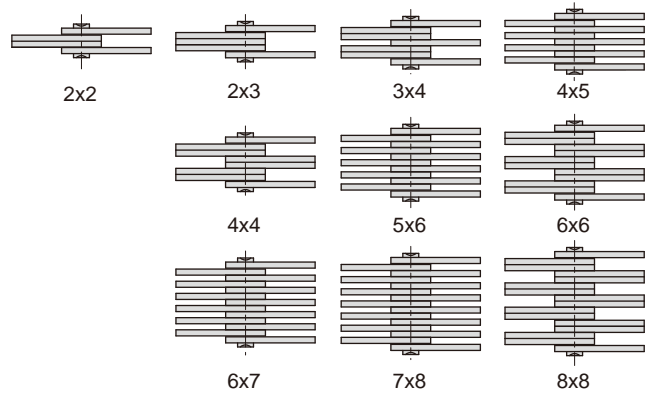
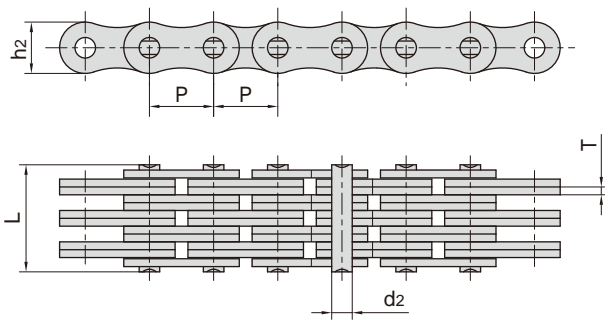


东华链号 Donghua Chain No.	节距	链板高度	链板厚度	销轴直径	销轴长度		抗拉强度	平均抗拉强度	每米长重
	Pitch	Plate depth	Plate thickness	Pin diameter	Pin length	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P	h2 max	T max	d2 max	L max	L3	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
AL422F1 - D2	12.700	11.00	1.60	3.96	14.4	3.80	14.10/3172	15.5	0.50
AL522 - D2	15.875	12.80	2.03	5.10	16.0	3.90	22.00/4950	23.0	0.69
AL522 - D2F1					19.0	5.40			
AL522F1 - D2	15.800	12.70	2.00	5.09	16.1	3.90	30.38/6834	32.0	0.66
AL622 - DD3F1	19.050	16.90	3.25	5.94	22.3	4.40	50.00/11240	55.0	1.44
AL644F4 - D2	19.050	14.60	3.10	5.90	22.5	4.90	36.00/8093	40.0	1.14
BL422 - DD3	12.700	12.07	2.03	5.08	31.4	11.50	22.24/50000	24.5	0.91
LH1222 - D2	19.050	18.10	3.25	7.92	22.6	4.60	48.93/11000	54.0	1.66
LH1222F7 - DD3					29.4	8.00	48.93/11001	55.0	1.80
LH1222 - DD3F1					29.0	7.75	48.93/10999	53.8	1.80
LH1246 - DD3F1					42.5	4.75	97.90/22008	112.5	3.88
LH1622F1	25.400	24.10	4.00	9.53	34.0	8.80	84.50/19010	93.0	2.40
LH1622 - D2					36.0	9.80			2.83
LH1622 - DD3F1					45.0	14.30			3.04
LH1622 - DD3F2					25.4	4.45			2.60
BL822F1 - D2	25.400	24.10	4.60	8.80	32.4	6.80	84.50/19010	93.0	3.03
BL822HF1 - D2				9.53	32.4	3.07			
BL822HF2 - DD3	25.400	24.00	5.00	9.53	35.0	7.05	84.50/19010	97.5	2.55
BL1022F1 - D2	31.750	29.00	5.60	11.30	41.2	8.40	130.00/29245	143.0	4.49
BL1022H - D2	31.750	29.70	5.60	11.10	41.2	8.40	130.00/29245	143.0	4.69
LH2022 - DD3F1	31.750	29.70	4.80	11.10	30.4	5.50	115.60/25987	127.2	3.89
LL1222F3 - D2	19.050	14.50	2.25	5.72	22.0	6.30	44.10/9920	48.5	0.89
LL1222F5 - DD3	19.050	14.50	3.00	5.72	29.0	8.30	45.10/10139	49.5	1.17
LL1222F5 - DD3F1	19.050	14.50	3.00	5.72	22.0	4.80	45.10/10140	50.5	1.10
LL1622 - D2	25.400	21.00	3.10	8.28	36.1	11.70	58.00/13050	64.0	1.92
LL1622F7 - DD3	25.400	21.00	3.05	8.28	35.0	11.20	75.40/16950	79.2	1.85
LL1622F7 - DD3F1	25.400	20.00	3.00	8.28	30.5	9.00	58.00/13040	63.8	1.65
LL1623F1 - DD3	25.400	21.00	4.00	8.28	34.0	7.00	60.00/13488	66.0	2.70
F1422 - DD3	14.290	13.00	2.03	4.97	19.1	5.20	27.50/6182	30.0	0.76
1922V - D2	19.050	16.70	3.17	6.10	22.6	4.65	55.00/12364	60.5	1.40
F2022 - D2	20.750	19.00	3.40	7.65	23.0	4.50	50.00/11500	55.0	1.79
F2422 - D2	23.950	22.20	3.86	8.69	27.8	5.90	60.00/13500	66.0	2.37
F2422F1 - D2	24.000	22.00	4.00	9.00	27.0	5.40	60.00/13500	66.0	2.39



Leaf chains

链板组合
Plate lacing



东华链号 Donghua Chain No.	节距	链板组合	链板高度	链板厚度	销轴直径	销轴长度	链条长度(100节)	抗拉强度	每米长重
	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Chain length for 100 pitches ($\pm 0.25\%$)	Tensile strength	Weight per meter
	P		h2 max	T max	d2 max	L max		Q min	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kg/m
1222	12.700	2 × 2	10.6	1.70	4.45	9.2	1262	21.0/4721	0.44
1234		3 × 4				14.2		31.0/6974	0.75
1244		4 × 4				16.1		42.0/9442	0.86
1256		5 × 6				21.1		53.0/12045	1.17
1266		6 × 6				23.0		63.0/14162	1.27
1288		8 × 8				29.9		85.0/19318	1.70
1523	15.875	2 × 3	12.7	1.94	5.08	12.1	1580	29.0/6590	0.75
1534		3 × 4				16.5		46.0/10454	1.04
1543		4 × 3				16.5		46.0/10455	1.05
1544		4 × 4				18.6		58.0/13181	1.18
1545		4 × 5				20.3		58.0/13181	1.33
1556		5 × 6				24.0		72.0/16363	1.63
1566		6 × 6				26.2		87.0/19772	1.77
1567		6 × 7				28.0		90.0/20454	1.91
1578		7 × 8				32.5		101.0/22954	2.20
1588		8 × 8				34.0		115.0/26136	2.34
1944	19.050	4 × 4	15.0	2.29	5.72	21.3	1891	73.0/16590	1.58
1966		6 × 6				30.7		110.0/25000	2.37
1978		7 × 8				37.7		122.0/27426	2.98
1988		8 × 8				40.0		140.0/31817	3.13

注：带 表示链板组合特殊
Note: means special link plate combination

